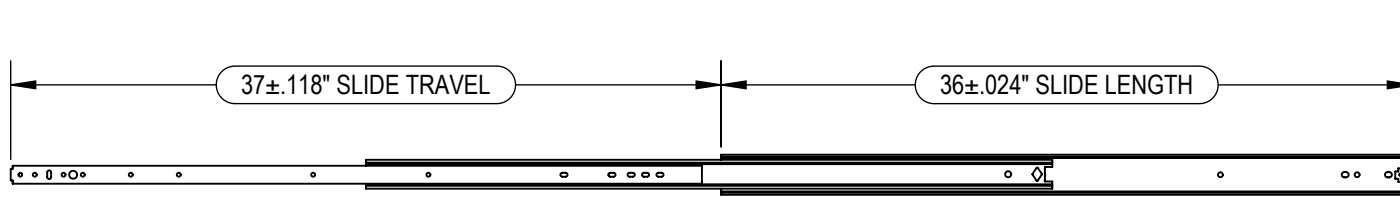
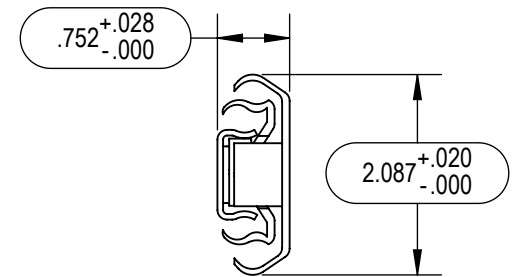


REVISIONS			
REV.	DESCRIPTION	DATE	BY
1	INITIAL RELEASE	1/14/2019	RGM
2	UPDATED TO CURRENT REVISION	9/11/2019	KC
3	ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE $\pm .008$	7/13/2021	KC
4	CORRECT FASTENERS RECOMMENDATIONS, REMOVE HOLE COUNTERSINK FROM OUTER MEMBER AND MATCH HOLE SIZE WITH 12"-30" SLIDES	8/24/2023	KC



SCALE: 1:10



SCALE: 1:2

**RECOMMENDED FASTENERS**

**INNER MEMBER** - #10 PAN HEAD WOOD OR SHEET METAL SCREWS, 10-24/10-32 PAN HEAD, HEX HEAD OR BUTTON HEAD MACHINE SCREWS (FASTENER HEAD HEIGHT NOT TO EXCEED 0.133 INCHES)

**OUTER MEMBER** - #14 PAN HEAD WOOD OR SHEET METAL SCREWS, 1/4 INCH LAG BOLTS, 1/4 INCH HEX CAP SCREW, 1/4 PAN HEAD, HEX HEAD, OR BUTTON HEAD MACHINE SCREWS (FASTENER HEAD HEIGHT NOT TO EXCEED 0.175 INCHES)

SIDE SPACE: .752  $\pm$  .028"  
 PULL FORCE: 3-7 LBS

PART NUMBER: I-DS-2250-36-QD	MATERIAL: STEEL
DESCRIPTION: 2250 SERIES 36" SLIDE	FINISH: ZINC PLATED



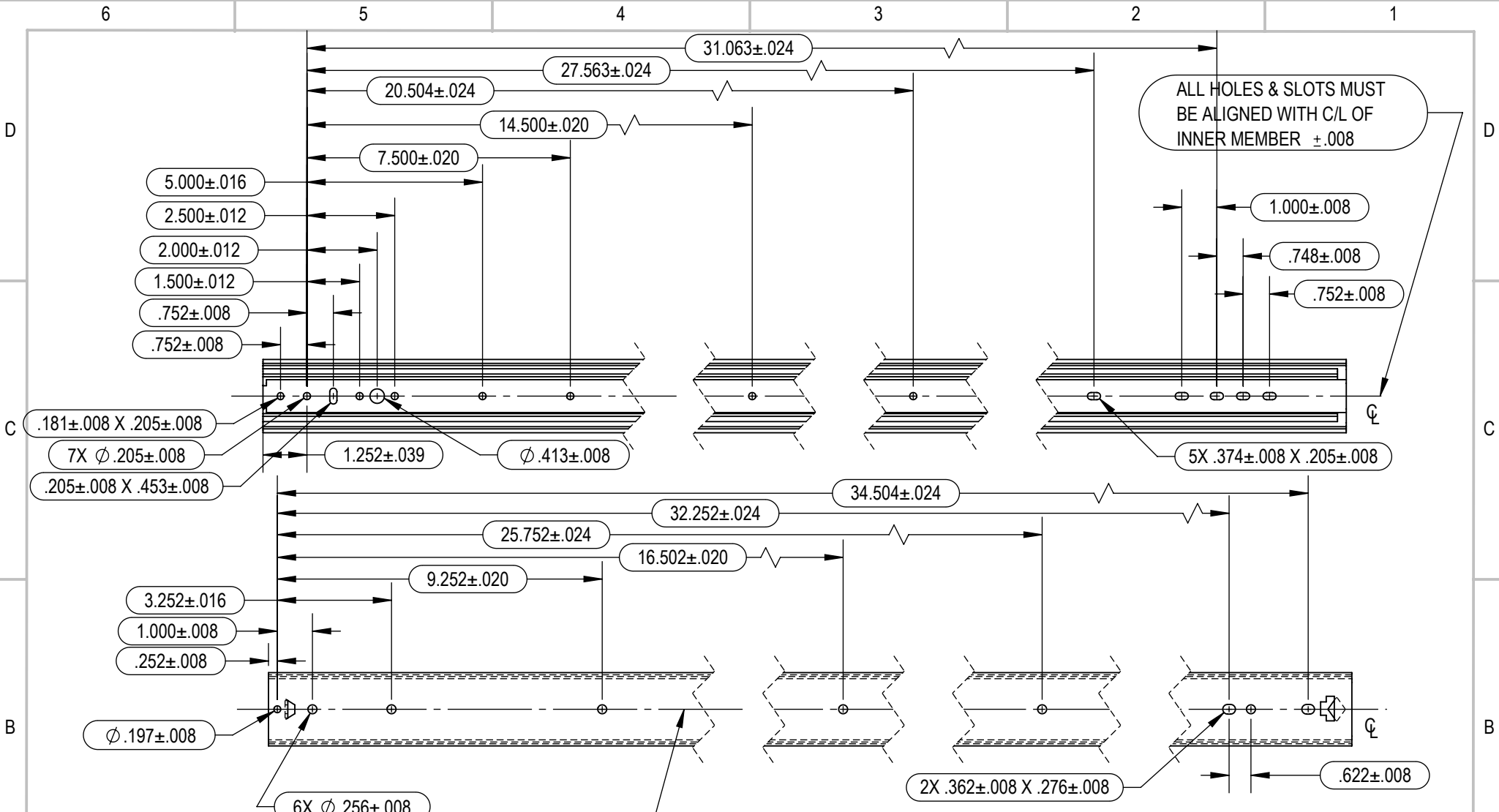
**RYADON INC.**

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES [mm]  
 .XX [X] =  $\pm 0.03$  [0.8mm]  
 .XXX [XX] =  $\pm 0.015$  [0.38mm]  
 .XXXX [XXX] =  $\pm 0.0080$  [0.203mm]  
 FRACTIONAL =  $\pm 1/32$ "  
 ANGULAR:  $\pm 1.0^\circ$

THIRD ANGLE PROJECTION						SIZE <b>A</b>	ENGR	SALES	QUALITY	REV
NAME		KCHEN	MB	PN	<b>4</b>					
DATE		9/11/2019	8/24/2023	8/24/2023						
SCALE:		DO NOT SCALE					SHEET 1 OF 2			



- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - CRITICAL DIMENSIONS ARE INDICATED BY:
  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.



ALL HOLES & SLOTS MUST BE ALIGNED WITH C/L OF OUTER MEMBER ±.008

ALL HOLES & SLOTS MUST BE ALIGNED WITH C/L OF INNER MEMBER ±.008

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
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PART NUMBER: I-DS-2250-36-QD		MATERIAL: STEEL																	
DESCRIPTION: 2250 SERIES 36" SLIDE		FINISH: ZINC PLATED																	
		<h1>RYADON INC.</h1>																	
<p>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]</p> <p>.XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°</p>		<p>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.</p>																	
<p>THIRD ANGLE PROJECTION</p> 		<p>SIZE</p> <p><b>A</b></p>	<table border="1"> <thead> <tr> <th>ENGR</th> <th>SALES</th> <th>QUALITY</th> <th>REV</th> </tr> </thead> <tbody> <tr> <td>KCHEN</td> <td>MB</td> <td>PN</td> <td rowspan="3" style="font-size: 2em; text-align: center;">4</td> </tr> <tr> <td>DATE</td> <td>9/11/2019</td> <td>8/24/2023</td> <td>8/24/2023</td> </tr> <tr> <td>SCALE: 1:4</td> <td colspan="2">DO NOT SCALE</td> <td>SHEET 2 OF 2</td> </tr> </tbody> </table>	ENGR	SALES	QUALITY	REV	KCHEN	MB	PN	4	DATE	9/11/2019	8/24/2023	8/24/2023	SCALE: 1:4	DO NOT SCALE		SHEET 2 OF 2
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