		6 5		4		3	2		1	
		REVISIONS								
	REV.	DESCRIPTION	DATE BY							
	1	INITIAL RELEASE	6/28/2018 NS							
D	2	UPDATED TO CURRENT REVISION	9/4/2019 KC							D
	3	ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008	7/13/2021 KC							
	4	CORRECT FASTENERS RECOMMENDATIONS	11/18/2021 KC							
С	C $(17\pm.118" \text{ SLIDE TRAVEL})$ $(16\pm.020" \text{ SLIDE LENGTH})$ $(752^{+.028}_{000})$ $(752^{+.028}_{000})$ $(2.087^{+.020}_{000})$									С
									<u> </u>	
		SCALE: 1:6								
		RECOMMENDED FASTENERS SCALE: 1:2								
В		INNER MEMBER - #10 PAN HEAD WOOD OR SHEET METAL SCREWS, 10-24/10-32 PAN HEAD, HEX HEAD OR BUTTON HEAD MACHINE SCREWS (FASTENER HEAD HEIGHT NOT TO EXCEED 0.133 INCHES)								В
OUTER MEMBER - #14 PAN HEAD WOOD OR SHEET METAL SCREWS, 1/4 INCH LAG BOLTS, 1/4										
		INCH HEX CAP SCREW, 1/4 PAN HEAD, HEX HEAD, OR BUTTO								
		(FASTENER HEAD HEIGHT NOT TO EXCEED 0.175 INCHES)	PART	PART NUMBER: I-DS-2250-16-QD			MATERIAL: STEEL			
				DESCE	DESCRIPTION:			JILLL		
	SIDE SPACE: PULL FORCE: .752 ± .028" 3 -7 LBS			DESCI	2250 SERIES 16" SLIDE					
		.752 <u>±</u> .020 5-7 LD5			ISO	RY				
	NOT	TES					ΔΟΝ		•	
	1.	DIMESIONS APPLY AFTER FINISH. DO NOT SCALE DRAWING.			9001:2015					
A	3. 4.	BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE	IMPERFECTIONS OTHER T	HAN	SS OTHERWISE SPECIFIED:	THE INFORMATION CON IN PART OR AS	PROPRIETARY AND CONFI NTAINED IN THIS DRAWING IS THE SOLE PR S A WHOLE WITHOUT THE WRITTEN PERMIS	OPERTY OF RYADON INC. ANY REPP	RODUCTION ED.	А
	5.					THIRD ANGLE PROJECTI	ON SIZE ENGR		REV	
	6. 7. 8.	TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OT ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTI GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROL	ON DURING TRANSPORT.	.xx .xxxx	(X [X] = ± 0.03 [0.8mm] X [.XX] = ± 0.015 [0.38mm] [.XXX] = ± 0.0080 [0.203mm] RACTIONAL = ± 1/32" ANGULAR: ± 1.0°	(+)	DATE 9/4/2019		4	
		6 5		4		3	SCALE:	DO NOT SCALE	SHEET 1 OF 2	
		1								

